

Series MF-05 and MF-25

Technical details

grey line

Connection	Sub-base mounting (1, 3 and 5) and G1/8 (2 and 4)
Temperature range	-10°C +70°C
Medium	Filtered, oil-free and dried compressed air according to ISO 8573-1:2010, Class 7:2:4, instrument air, free of aggressive additives. Alternatively the pressure dew point must be at least 10°C below lowest occurring ambient temperature.
Materials	Body: Al (anodized), seals: NBR and POM, inner parts: Al, stainless steel and brass
Protection	IP 65 according to EN 60529



Electrically operated spool valve. The manual override is detent and is operated by screwdriver. Screws are part of delivery.

5/2-way valves



MF-25-510-HN-xxx 5/2-way, single solenoid, air spring return

MF-25-511-HN-xxx 5/2-way, single solenoid, mechanical spring return

MF-05-520-HN-xxx 5/2-way, double solenoid

Please complete: xxx = electrical option

5/3-way valves



MF-05-530-HN-xxx 5/3-way, center position closed

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		5	1	3			

MF-05-533-HN-xxx

5/3-way, center position exhausted

Electrical options

Nominal voltage	Power consumption	Specifics	Plug connection ^{*1}	-XXX
12 V DC	4.2 W		Form B industrial norm	-411
12 V DC	2.2 W	max. 8 bar	Form B industrial norm	-431
24 V DC	4.2 W		Form B industrial norm	-412
24 V DC	4.8 W		M 12	-012
24 V DC	2.2 W	max. 8 bar	Form B industrial norm	-432
24 V DC	2.5 W	max. 8 bar	M 12	-032
24 V AC	7/4 VA		Form B industrial norm	-422
115 V AC	7/4 VA		Form B industrial norm	-426
230 V AC	7/4 VA		Form B industrial norm	-427

*1 Plug socket not included. suitable plug sockets see page 4.

Series MF-05 and MF-25



Technical details

Model-no.:	MF-25-510	MF-25-511	MF-05-520	MF-05-530	MF-05-533
Operating pressure (bar)	2 10	3 10	2 10	3 10	3 10
Pilot pressure (bar)	2 10	3 10	2 10	3 10	3 10
Nominal size (mm)	6	6	6	5	5
Flow rate (NI/min)	650	650	650	560	560
Response time (ms) at 6 bar	on: 13 off: 16	on: 11 off: 18	on: 12 off: 12	on: 13 off: 15	on: 13 off: 15
Weight (kg)	0,243	0,244	0,352	0,351	0,351
	*				

* max. 8 bar at 2.2 W and 2.5 W

Dimensions

MF-25-510-HN, MF-25-511-HN



MF-05-520-HN, MF-05-53x-HN



1 = pressure inlet 2,4 = outlets

3,5 = exhausts

Plug socket (not included in scope of delivery) can be repositioned by 180°. Solenoid coil can be repositioned by 4 x 90°.

grey line

Series MF-05 and MF-25

General information

The RF-05/n manifolds are suitable for the MF-05 and MF-25 valve series. This is a modular system and extendables. As well available are single sub-bases RF-051 and RF-052. Blind plates RF-05-V are available for blank stations. The gasket are part of delivery. All mounting screws are part of delivery of the valves.

Material: modular manifolds: plastic single sub-bases: Al (anodized)

Dimensions RF-05/n





Model-no.:	А	В	Weight (kg)
RF-05/1	25,3	65,3	0,160
RF-05/2	50,6	90,6	0,205
RF-05/3	75,9	115,9	0,250
RF-05/4	101,2	141,2	0,295
RF-05/5	126,5	166,5	0,340
RF-05/6	151,8	191,8	0,385
RF-05/7	177,1	217,1	0,430
RF-05/8	202,4	242,4	0,475
RF-05/9	227,7	267,7	0,520
RF-05/10	253	293	0,565
RF-05/11	278,3	318,3	0,610
RF-05/12	303,6	343,6	0,655

Dimensions RF-051



Dimensions RF-052



Plug sockets

airec

Form B nach DIN EN 175301-803

Overall width Contact distance Contacts Protection	22 mm 10 mm 2P + E IP 65 according to EN 60529 requires a flat gasket	
Model-no.:	28-ST-01-G	
Voltage (AC/DC)	0 - 250 V	
Status indicator	no	
Protective circuit	no	
Connecting cable	without	
Wire cross section	max. 1,5 mm²	
Ø Connecting cable	6 - 8 mm	

Form B industrial norm

Overall width	22 mm	
Contact distance	11 mm	A MARTIN
Contacts	2P + E	antes) antes
Protection	P 65 according to EN 60529 requires a flat gasket	

Model-no.:	28-ST-01	28-ST-04-112	28-ST-04-127	28-ST-06-112	28-ST-06-127	28-ST-06-K3-112*	28-ST-06-K3-127*
Voltage (AC/DC)	0 - 250 V	10 - 50 V	70 - 250 V	24 V	230 V	24 V	230 V
Status indicator	no	yes	yes	yes	yes	yes	yes
Protective circuit	no	no	no	yes (varistor)	yes (varistor)	yes (varistor)	yes (varistor)
Connecting cable	without	without	without	without	without	3 m	3 m
Wire cross section	max. 1.5 mm²	max. 1.5 mm²	max. 1.5 mm²	max. 1.5 mm²	max. 1.5 mm²	3 x 0.75 mm²	3 x 0.75 mm ²
Ø Connecting cable	6 - 8 mm	6 - 8 mm					

* These plug sockets are fitted with integrated flat gaskets.

Dimensions

Form B according to DIN EN 175301-803



Form B industrial norm







Solenoid coils

Form B according to DIN EN 175301-803

Overall width	22 mm
Contact distance	10 mm
Contacts	2P + E
Protection	IP 65 according to EN 60529 with connected plug socket
Duty cycle	100 %
Temperature range*	-20°C +50°C
Voltage tolerance	± 10 %
For use with series	no standard



* The max. applicable operating temperature depends on the temperature specification of the used valve.

Model-no.:	23-SP-011-G-412	23-SP-011-G-427
Voltage	24 V DC	230 V AC
Power consumption DC	4.2 W	-
Power consumption AC	-	4.0 VA

Solenoid coils



Form B industrial norm

Overall width	22 mm
Contact distance	11 mm
Contacts	2P + E
Protection	IP 65 according to EN 60529 with connected plug socket
Duty cycle	100 %
Temperature range*	-20°C +50°C
Voltage tolerance	± 10 %
For use with series	M-04, M-05, M-07, M-22, KM-09, KM-10, MS-18, KN-05, MN-06, MI-01, MI-02, MI-03



* The max. applicable operating temperature depends on the temperature specification of the used valve.

Model-no.:	23-SP-011-411	23-SP-011-412	23-SP-011-422	23-SP-011-426	23-SP-011-427	23-SP-012-431	23-SP-012-432
Voltage	12 V DC	24 V DC	24 V AC	115 V AC	230 V AC	12 V DC	24 V DC
Power consumption DC	4.2 W	4.2 W	-	-	-	2.2 W	2.2 W
Power consumption AC	-	-	4 VA	4 VA	4 VA		

Model-no.:	23-SP-011-1-711	23-SP-011-1-712	23-SP-011-1-725	23-SP-011-1-727	23-SP-011-1-732	
Voltage	12 V DC/ 24V AC	24 V DC/ 48 V AC	110/115 V AC	230 V AC	24 V DC	
Power consumption DC	4.6 W	4.8 W	-	-	2.5 W	
Power consumption AC	7.1 VA	7.7 VA	6.0 VA/ 7.6 VA	7.9 VA	-	
Specifics	enhanced humidity resistance					

M12 connection

Overall width	22 mm
Contact distance	-
Contacts	2P
Protection	IP 65 according to EN 60529 with connected plug socket
Duty cycle	100 %
Temperature range*	-20°C +50°C
Voltage tolerance	± 10 %
For use with series	no standard

* The max. applicable operating temperature depends on the temperature specification of the used valve.

Model-no.:	23-SP-011-5-012	23-SP-012-5-032			
Voltage	24 V DC	24 V DC			
Power consumption DC	4.8 W	2.5 W			
Power consumption AC	-	-			
Specifics	Mounting on manifold not allowed. With integrated LED and protective circuit.	Min. mounting distance for manifold mounting is 20 mm. With integrated LED and protective circuit.			



Solenoid coils

Dimensions

Form B according to DIN EN 175301-803



Form B industrial norm





M12 connection





Voltage code



- <u>HN * - * * *</u>									
	•					•		•	
Manual override			Coil and plug options	Coil type		Manual override of		Voltage	
HN	detent	0	ATEX 2GD, encapsulated with casting compound width 30 mm	23-SP-037	0	without indication ports 1/3/(5)	0	without indi- cation	
HNR	detent	1	with coil and plug	according to valve	1	DC	1	12 V	
HNT	non-detent	2			1	ports 1/3/(5)	2	24 V	
		3			2	DC, low power 3 consumption	3	42 V	
		4	with coil, without plug	according to valve			4	48 V	
		5	without coil	no	3		5	110 V	
		6	without pilot valve	no	ports 1/3/(5) DC	6	115 V		
		7	with coil, with enhanced humidity resistance, without plug	according to valve	4	ports 2/(4) AC ports 2/(4)	7	230 V	
		8	with coil, with enhanced humidity resistance, with plug	according to valve	5		8 9	240 V	
		9	ATEX 2GD, intrinsically safe, with plug width 30 mm	23-SP-038	DC, low power 6 consumption		A	4 V	
		А	ATEX 3GD, without plug, width 30 mm	23-SP-040		ports 2/(4) without indication	В	6 V	
		В	ATEX 3GD, with plug, width 30 mm	23-SP-040	7	ports 2/(4)	С	8 V	
		С	ATEX 3GD, without plug, width 22 mm	23-SP-041			D	61 V	
		D					E	36 V	
		E	ATEX 2GD, encapsulated with casting compound width 22 mm	23-SP-036			F	9 V	
		F	with coil, with enhanced humidity resistance, without plug, low temperature version	23-SP-060-1					
		G							
		н	with coil shape B according to DIN EN 175301- 803, with plug	23-SP-011-G					
		I	with coil shape B according to DIN EN 175301-803, without plug	23-SP-011-G					
		J	with coil shape A according to DIN EN 175301- 803, without plug (if not standard)	23-SP-016					
		К	with coil shape A according to DIN EN 175301- 803, with plug (if not standard)	23-SP-016					
		L	with coil, with plug with LED and protective circuit	according to valve					
		Μ	with coil, with plug with LED, without protec- tive circuit	according to valve					
		Ν	with coil with M12 connection	according to valve					
		0	with coil with M12 connection with LED and protective circuit	according to valve					
		Ρ	without connector bridge, without plug						
		Q	with coil with cable	according to valve					
		R	with cable up to 1 m length	according to valve					
		S	with connector bridge, without plug	ector bridge, without plug					
		Т							
		U	ATEX 2GD, without coil (for coil 23-SP-036)	no					
		V	ATEX 2GD, Flame proof enclosure and encapsu- lated with casting compound	23-SP-045					
		W	ATEX 2GD / 3GD, without coil (for coil 23-SP-041 and 23-SP-045)	no					
		х	ATEX 3GD, without coil (for coil 23-SP-040 in 230V AC and 115V AC)	no					
		Y	ATEX 2GD, without coil (for coil 23-SP-038)	no		Not all options are	ptions are suitable for all valv		
		z	ATEX 2GD / 3GD, without coil	no	series			, -	

Z (for coil 23-SP-040 in 24V DC and 23-SP-037) no